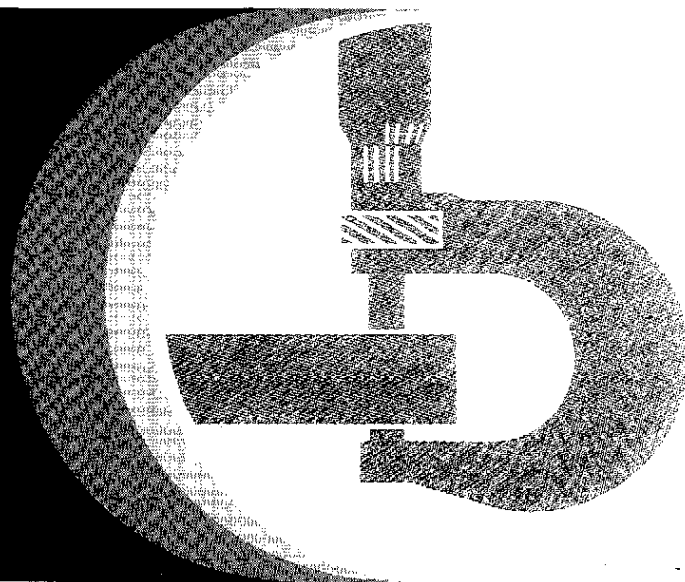


3640 Tractor



John Deere Werke Mannheim
John Deere Ibérica S.A. Getafe
TM-4419

Printed in Germany (English)



3640 TRACTOR TECHNICAL MANUAL TM-4419

SECTION CONTENTS IN GROUPS – REPAIR

10 – General

- 05 – Specifications
- 10 – Pre-delivery, delivery and after-sales inspections
- 15 – Lubrication and service
- 20 – Tune-up
- 25 – Tractor separation

20 – Engine

- 05 – Radiator

30 – Fuel and Air Intake System

- 05 – Fuel tank, auxiliary tank and water trap
- 10 – Cold weather starting aids
- 15 – Speed control linkage
- 20 – Air filter

40 – Electrical System

- 05 – Wiring harnesses
- 10 – Controls and instruments
- 15 – Lighting system
- 20 – Starting motor
- 25 – Alternator

50 – Power Train

- 05 – Clutch operating linkage
- 10 – Engine clutch
- 15 – Hi-Lo shift unit
- 20 – Transmission shift linkage
- 25 – Synchronized transmission and transmission oil pump
- 30 – Differential

- 35 – Final drives
- 40 – PTO
- 45 – Front PTO
- 50 – Front wheel drive u.j. drive shaft and disk clutch

60 – Steering System and Brakes

- 05 – Hydrostatic steering
- 10 – Hydraulic brakes
- 15 – Handbrake
- 20 – Hydraulic trailer brake

70 – Hydraulic System

- 05 – Valves
- 10 – Hydraulic pumps
- 15 – Rockshaft
- 20 – Front hitch
- 25 – Selective control valves (spool type)
- 30 – Quick couplers
- 35 – Remote cylinder

80 – Miscellaneous

- 05 – Front and rear wheels
- 10 – AXLA trailer hitch
- 15 – Trailer hitch (height adjustable)

90 – SG2 Cab

- 05 – Air conditioning system
- 10 – Cab ventilation and heating
- 15 – Operator's seat
- 20 – SG2 cab

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SECTION CONTENTS IN GROUPS – OPERATION AND TESTS

220 – ENGINE

- 05 – Radiator
- 10 – Tests

230 – FUEL AND AIR INTAKE SYSTEM

- 05 – Fuel tank, auxiliary tank and water trap
- 10 – Cold weather starting aids
- 15 – Speed control linkage
- 20 – Air filter

240 – ELECTRICAL SYSTEM

- 05 – Operation, diagnosing malfunctions, wiring diagrams
- 10 – Testing circuits and components
- 15 – Lighting system
- 20 – Starting motor
- 25 – Alternator

250 – POWER TRAIN

- 05 – Clutch operating linkage
- 10 – Engine clutch
- 15 – Hi-Lo shift unit
- 20 – Transmission shift linkage
- 25 – Synchronized transmission and transmission oil pump
- 30 – Differential
- 35 – Final drives
- 40 – Independent PTO
- 45 – Front PTO
- 50 – Front wheel drive u.j. drive shaft and disk clutch

260 – STEERING SYSTEM AND BRAKES

- 05 – Hydrostatic steering
- 10 – Hydraulic brakes
- 15 – Handbrake
- 20 – Hydraulic trailer brake

270 – HYDRAULIC SYSTEM

- 05 – Operation and tests
- 10 – Hydraulic pumps
- 15 – Rockshaft
- 20 – Front hitch
- 25 – Selective control valves (spool type)
- 30 – Quick couplers
- 35 – Remote cylinder

290 – SG2 CAB

- 05 – Air conditioning system
- 10 – Cab ventilation and heating

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Group 10 GENERAL

CONTENTS OF THIS SECTION IN GROUPS

05 – SPECIFICATIONS

Specifications	10-05-1
– Serial number plates	10-05-1
– Product identification number	10-05-1
– Engine serial number	10-05-1
– Transmission serial number	10-05-1
– Front wheel drive serial number	10-05-2
– Operator's cab serial number	10-05-2
– Model serial numbers	10-05-2
– Engine	10-05-3
– Engine clutch	10-05-4
– Cooling system	10-05-4
– Fuel system	10-05-4
– Electrical system	10-05-4
– Synchronized transmission	10-05-4
– Hi-Lo shift unit	10-05-4
– Differential and final drives	10-05-5
– Differal lock	10-05-5
– PTO	10-05-5
– Front PTO	10-05-5
– PTO speeds	10-05-5
– Front wheel drive	10-05-6
– Hydrostatic steering	10-05-6
– Foot brakes	10-05-6
– Hand brake	10-05-6
– Hydraulic system	10-05-6
– Rockshaft	10-05-6
– Front hitch	10-05-6
– Ground travel speeds	10-05-6
– Front and rear wheels	10-05-7
– Dimensions and weights	10-05-7
– Capacities	10-05-7
– Standard torques for hardware	10-05-7

10 – PREDELIVERY, DELIVERY AND AFTER-SALES INSPECTIONS

Special tools	10-10-1
Specifications	10-10-2
Capacities	10-10-3
Torques for hardware	10-10-3
Predelivery inspection	10-10-4
Delivery inspection	10-10-20
After-sales inspection	10-10-21

15 – LUBRICATION AND SERVICE

Specifications	10-15-1
Capacities	10-15-1
Service intervals	10-15-1
Lubrication and service intervals	10-15-2
Capacities and service period	10-15-3
General	10-15-4
Engine oil	10-15-4
Transmission/hydraulic oil	10-15-5
Oil for mechanical front wheel drive	10-15-5
EP multi-purpose grease	10-15-6
Storing lubricants	10-15-6
Brake fluid for clutch operating system	10-15-6
Engine coolant	10-15-7
Checking engine oil level	10-15-7
Changing engine oil	10-15-8
Changing engine oil filter	10-15-8
Checking fuel filter	10-15-9
Replacing fuel filter	10-15-9
Replacing coolant	10-15-10
Checking transmission/hydraulic system oil level	10-15-11
Changing transmission/hydraulic oil	10-15-12
Replacing transmission/hydraulic oil filter element	10-15-13

ALLGEM-LA71001AE-040485

CONTENTS OF THIS SECTION IN GROUPS

15 – LUBRICATION AND SERVICE (Contd.)

Cleaning hydraulic pump filter strainer	10-15-13
Replacing brake fluid for clutch operating system	10-15-13
Checking axle housing oil level	10-15-14
Checking oil level in wheel hub housings	10-15-14
Changing axle housing oil	10-15-14
Changing wheel hub housing oil	10-15-14
Cleaning lubricating points	10-15-15
Lubricating universal-jointed drive shaft	10-15-15
Lubricating front axle carrier	10-15-15
Lubricating oscillating support	10-15-15
Lubricating front wheel drive axle	10-15-16
Lubricating three-point hitch	10-15-16
Lubricating rear axle bearings	10-15-16
Lubricating front hitch	10-15-16

20 – TUNE-UP

Specifications	10-20-1
Preliminary engine testing	10-20-2
Checking air cleaner element	10-20-2
Checking air intake system connections for leaks	10-20-3
Checking crankcase vent tube for clogging	10-20-3
Cleaning radiator side panels and grille screens	10-20-3
Cleaning radiator and oil cooler	10-20-4
Cleaning condensor	10-20-4
Checking radiator cap	10-20-4
Checking radiator for leaks	10-20-4
Checking thermostats	10-20-5
Checking fuel transfer pump	10-20-5
Checking fuel filter	10-20-5
Checking fuel tank	10-20-6
Checking auxiliary fuel tank	10-20-6
Checking water trap	10-20-6
Checking fuel injection pump adjustment	10-20-6
Checking engine slow and fast idle speeds	10-20-7
Checking speed control linkage adjustment	10-20-7
Checking batteries	10-20-7
Checking fan belt tension	10-20-8
Checking compressor belt tension	10-20-8

Checking lighting system	10-20-8
Checking operation of start safety switch	10-20-8
Checking operation of starting motor	10-20-9
Final engine check	10-20-9
Checking tractor operation	10-20-9

25 – TRACTOR SEPARATION

Special tools	10-25-1
Torques for hardware	10-25-5
Capacities	10-25-7
Standard torques for hardware	10-25-7
Important notes	10-25-9
Removing tractor front end	10-25-10
Installing tractor front end	10-25-17
Separating between engine and clutch housing	10-25-20
Joining tractor between engine and clutch housing	10-25-29
Removing engine	10-25-32
Installing engine	10-25-33
Removing clutch housing	10-25-34
Installing clutch housing	10-25-35
Removing transmission	10-25-36
Installing transmission	10-25-42
Removing final drives	10-25-46
Installing final drives	10-25-54
Removing rockshaft	10-25-57
Installing rockshaft	10-25-59
Removing front wheel drive axle	10-25-61
Installing front wheel drive axle	10-25-63
Removing SG2 cab	10-25-66
Installing SG2 cab	10-25-76
Removing front hitch	10-25-79
Installing front hitch	10-25-82
Removing front PTO	10-25-84
Installing front PTO	10-25-86

SPECIFICATIONS

SERIAL NUMBER PLATES

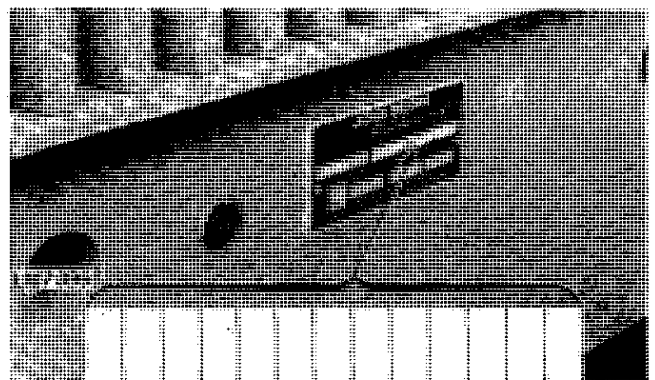
The following illustrations show the serial number plates for tractor major components. The letters and figures on these plates are required for warranty claims and when ordering replacement parts.

TECHDA-LA71005AE-180385

PRODUCT IDENTIFICATION NUMBER

The product identification number plate is located on right-hand side of front axle carrier.
The chassis number is stamped in front axle carrier next to the number plate.

NOTE: When ordering tractor parts (excluding engine parts), quote all letters and figures of serial number stamped on this plate.

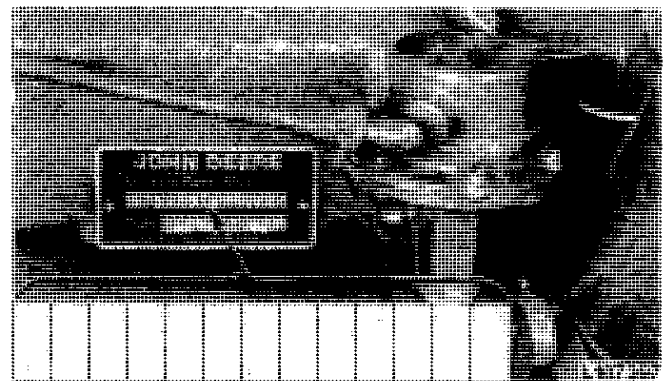


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ENGINE SERIAL NUMBER

The engine serial number plate is located on right-hand side of engine block.

NOTE: When ordering engine parts, quote all figures on this plate.

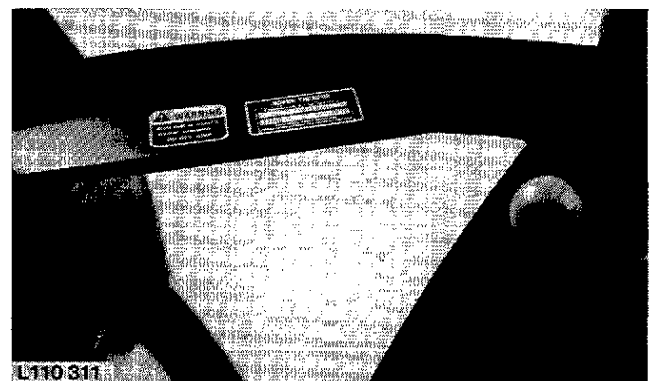


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TRANSMISSION SERIAL NUMBER

The transmission serial number plate is located on right-hand crossmember of cab and on right-side of transmission case.

NOTE: In addition to serial number of transmission and transmission type, this serial number plate also specifies differential and front wheel drive gear ratios.

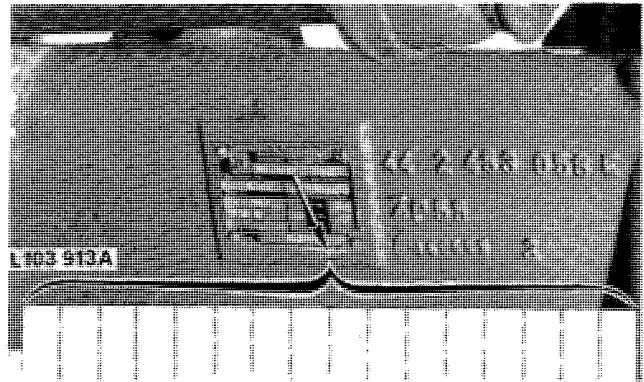


L110311-LA71005AE-040485

Specifications

FRONT WHEEL DRIVE AXLE SERIAL NUMBER

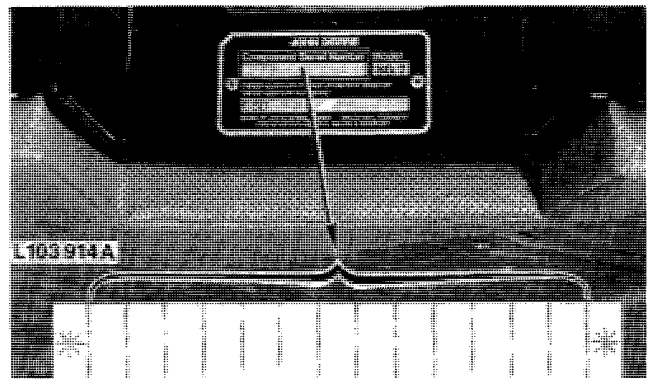
The front wheel drive axle serial number plate is located on rear of right-hand axle half.



L103913A-LA71005AE-180385

OPERATORS CAB SERIAL NUMBER

With operator's cab door open, cab serial number plate is visible in roof recess as you enter the cab.



L103914A-LA71005AE-180385

MODEL SERIAL NUMBERS

Fuel injection pump, fuel injection nozzles, alternator, starting motor, hydrostatic steering valve, air conditioning system compressor (when equipped) and hydraulic pump have serial numbers to facilitate identification of different makes of a given unit.

TECHDA-LA71005BE-180385

Specifications

ENGINE

Number of cylinders	6
Cylinder liner bore	106.5 mm (4.19 in.)
Stroke	110 mm (4.33 in.)
Displacement	5883 cm ³ (359 cu.in.)
Compression ratio	17.4 : 1
Max. torque at 1400 rpm	390 Nm (285 ft-lb)
Firing order	1-5-3-6-2-4
Valve clearance (engine hot or cold)	
– Intake valve	0.35 mm (0.014 in.)
– Exhaust valve	0.45 mm (0.018 in.)
Slow idle speed	700 to 800 rpm
Fast idle speed	2510 to 2610 rpm
Rated engine speed	2400 rpm
Working speed range	1400 to 2400 rpm
Engine speed for PTO operation	2175 rpm
Flywheel horsepower at engine rated speed of 2400 rpm	
– According to DIN 70 020	82 kW (112 hp)
PTO* horsepower at engine rated speed of 2400 rpm	
– According to DIN 70020; 50 MOE	74 kW (100 hp)
– According to SAE J 816 b; 80 MOE	71 kW (95 hp)
PTO* horsepower at engine speed of 2175 rpm	
– According to DIN 70020	72 kW (98 hp)
Lubrication system	Full internal force feed system with full flow filter

* With the engine run in (above 100 hours of operation) and at operating temperature (engine and transmission), measured by means of a dynamometer
Permissible variation $\pm 5\%$

TECHDA-LA71005CE-180385

Specifications

ENGINE CLUTCH

- Type Single dry disk clutch with torsion damper, foot-operated

COOLING SYSTEM

- Type Pressurized system with centrifugal pump
- Temperature regulation Two thermostats

FUEL SYSTEM

- Type Direct injection
- Fuel injection pump timing to engine TDC
- Fuel injection pump type Distributor type with two pistons
Stanadyne no. DB2 4378
- Air cleaner Dry-type air cleaner with secondary (safety) element

ELECTRICAL SYSTEM

- Batteries 2 x 12 volt, 88 Ah
- Alternator with internal regulator 14 volt, 55 amps.
- Starting motor 12 volt, 3 kW (4 hp)
- Battery terminal grounded negative

SYNCHRONIZED TRANSMISSION

- Type Synchronized transmission
- Gear selections 8 forward and 4 reverse
- Gear shifting Two forward groups and one reverse group;
Synchronized forward and reverse shifting within groups

HI-LO SHIFT UNIT

- Type Hydraulic gear reduction unit which can be shifted under load with "wet" multiple disk clutch and brake packs.
- Travel speed decreases in each gear by approx. 20 %
- Shifting to reduced (Lo) speed hydraulic
- Shifting to normal (Hi) speed preloaded cup springs

TECHDA-LA71005DE-180385

DIFFERENTIAL AND FINAL DRIVES

- | | |
|---|---|
| – Type of differential
– Type of final drive | spiral bevel gears
planetary reduction drive |
|---|---|

DIFFERENTIAL LOCK

- | | |
|---|--|
| – Operation
– Disengaged | hand or foot operated
automatically as soon as traction has equalized |
|---|--|

PTO

- | | |
|---|--|
| – Type
– PTO speeds at engine speed of 2175 rpm
– PTO clutch
– PTO brake | independent of transmission, can be engaged
and disengaged under load
540/1000 rpm, shiftable
hydraulically operated "wet" disk clutch
hydraulically operated "wet" disk brake |
|---|--|

FRONT PTO

- | | |
|--|---|
| – Type
– Control
– PTO speed at an engine speed of 2175 rpm
– PTO clutch
– PTO brake | independent of transmission, can be
engaged and disengaged under load
electrical/hydraulic solenoid switch
1000 rpm
hydraulically operated "wet" disk clutch
hydraulically operated "wet" disk brake |
|--|---|

PTO SPEEDS

at engine speed	540 rpm shaft	1000 rpm shaft
– 800 rpm	198 rpm	368 rpm
– 2175 rpm	540 rpm	1000 rpm
– 2400 rpm	595 rpm	1104 rpm
– 2500 rpm	620 rpm	1149 rpm
– 2610 rpm	648 rpm	1200 rpm

FRONT WHEEL DRIVE

- Type	engaged hydraulically under load with "wet" disk clutch
- Control	electrical/hydraulic solenoid switch
- Drive engagement	preloaded cup springs
- Drive disengagement	hydraulic

HYDROSTATIC STEERING

Type	without mechanical linkage between steering valve and front wheels
------------	--

FOOT BRAKES

- Rear brake	self-adjusting, hydraulically operated "wet" disk brakes
- Propeller shaft brake	self-adjusting, hydraulically operated disk brake

HANDBRAKE

Type	mechanically operated band-type locking brake acting on the differential
------------	--

HYDRAULIC SYSTEM

- Type	closed, constant pressure system
- System pressure when pump pistons idle	19000 kPa (190 bar; 2760 psi)
- Operating pressure	17000 kPa (170 bar; 2470 psi)
- Hydraulic pump	8-piston pump with variable displacement

ROCKSHAFT

- Type	with quick coupling (hook-type) draft links
- Regulation	load control, load-and-depth control, float position
- Control	via draft links

FRONT HITCH	controlled by selective control valve
-------------------	---------------------------------------

GROUND TRAVEL SPEEDS	see Operator's Manual
----------------------------	-----------------------

Specifications

FRONT AND REAR WHEELS

– Tires, tread widths, tire pressures
and ballast weights see Operator's Manual

DIMENSIONS AND WEIGHTS see Operator's Manual

CAPACITIES

Fuel tank	134.0 liters (35.4 U.S. gal.)
– Auxiliary tank	52.0 liters (13.7 U.S. gal.)
Cooling system	19.0 liters (5.0 U.S. gal.)
Crankcase with filter	11.5 liters (3.0 U.S. gal.)
Transmission/hydraulic system (including oil reservoir and oil cooler)	
– Initial filling	55.0 liters (14.5 U.S. gal.)
– Oil change	47.0 liters (12.4 U.S. gal.)
Front wheel drive	
– Front axle housing	7.0 liters (1.85 U.S. gal.)
– Wheel hub housing, each	0.75 liters (0.2 U.S. gal.)

TECHDA-LA71005GE-180385

STANDARD TORQUES FOR HARDWARE

Recommended torques in Nm and ft-lb
for hose and pipeline connections

A	B		C	
	Nm	ft-lb	Nm	ft-lb
3/8-24 UNF	7,5	5,5	8	6
7/16-20 UNF	10	7	12	9
1/2-20 UNF	12	9	15	11
9/16-18 UNF	15	11	25	18
3/4-16 UNF	25	20	45	35
7/8-14 UNF	40	30	60	45
1-1/16-12 UNC	60	45	100	75
1-3/16-12 UNC	70	50	120	90
1-5/16-12 UNC	80	60	140	105
1-5/8-12 UNC	110	80	190	140
1-7/8-12 UNC	150	110	220	160

L 110 192

A–Thread size

B–With O-rings

C–With cone

L110192-LA71005AE-260385

Specifications

Recommended torques in Nm and ft-lb for UNC and UNF cap screws

A	10.9 C		12.9 D	
	B	B	B	B
	Nm	ft-lb	Nm	ft-lb
1/4	15	10	20	15
5/16	30	20	40	30
3/8	50	35	70	50
7/16	80	55	110	80
1/2	120	85	170	120
9/16	180	130	240	175
5/8	230	170	320	240
3/4	400	300	580	425
7/8	600	445	930	685
1	910	670	1400	1030
1-1/8	1240	910	1980	1460
1-1/4	1700	1250	2800	2060

L 110 193

A—Head marking
(identifying strength)
B—Thread O.D. (in.)

C—Tempered steel high strength
bolts and cap screws
D—Tempered steel extra high
strength bolts and cap screws

*NOTE: A variation of $\pm 10\%$ is permissible for all
torques indicated in this chart.*

Torque figures indicated above and in the specification sections of this manual are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or cap screws unless otherwise specified in this manual.

L110193-LA71005AE-260385

Specifications

Recommended torques in Nm and ft-lb for metric cap screws

A	8.8 C		10.9 D		12.9 E	
	Nm	ft-lb	Nm	ft-lb	Nm	ft-lb
M5	7	5	9	6,5	10	8,5
M 6	10	8,5	15	10	20	15
M 8	30	20	40	30	40	30
M 10	50	35	80	60	90	70
M 12	100	75	140	100	160	120
M 14	160	120	210	155	260	190
M 16	240	175	350	260	400	300
M 20	480	355	650	480	780	575
M 24	820	605	1150	850	1350	995
M 30	1640	1210	2250	1660	2700	1990
M 36	2850	2110	4000	2950	4700	3465

L 110 194

A—Head marking
(Identifying strength)
B—Thread O.D. (mm)

C—Tempered steel high strength
bolts and cap screws
D—Tempered steel extra high
strength bolts and cap screws

NOTE: A variation of $\pm 10\%$ is permissible for all torques indicated in this chart.

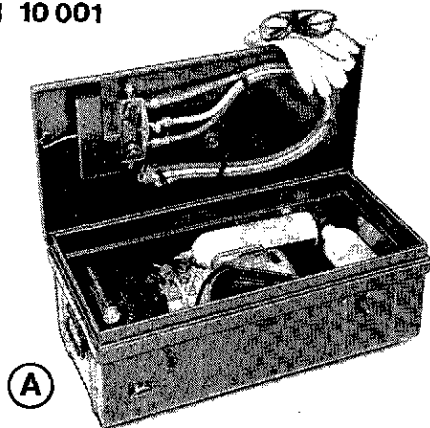
Torque figures indicated above and in the specification sections of this manual are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or cap screws unless otherwise specified in this manual.

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Group 10 PREDELIVERY, DELIVERY AND AFTER-SALE INSPECTIONS

SPECIAL TOOLS

FKM 10 001

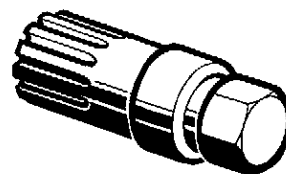


(A)

L108053

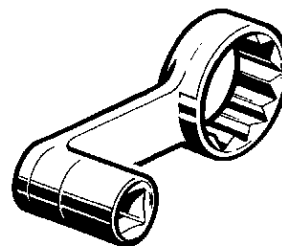
A—Checking refrigerant lines for leaks
B—Turning engine for checking valve clearance
C—Checking specified torques of cab mountings

JDE - 83



(B)

KJD 10 138



(C)

L108 562

L108053, L108562-LA71010AE-121184

SPECIFICATIONS

ENGINE SPEEDS

– Slow idle speed	700 to 800 rpm
– Fast idle speed	2510 to 2610 rpm
– Rated engine speed	2400 rpm

FAN BELT

Fan belt should have 19 mm (3/4 in.) flex with 90 N (20 lb) pull midway between crankshaft and alternator or water pump (use a spring scale).

COMPRESSOR BELT

Compressor belt should have 19 mm (3/4 in.) flex with 60 N (13 lb) pull midway between both pulleys.

BATTERIES

Specific gravity at an acid temperature of 20° C (68° F)

– Normal and arctic conditions	1.28
– Tropical conditions	1.23

TOE-IN

– Front wheel toe-in	2 to 5 mm (5/64 to 13/64 in.)
----------------------------	-------------------------------

BRAKES

– To check brake setting, load each brake pedal for 1 minute with	270 N (60 lb)
– Lowering of a brake pedal within 1 minute at a load of 270 N (60 lb) max	approx. 25 mm (1 in.)
– Handbrake lever setting (third or fourth notch)	110 N (25 lb)

INSPEK-LA71010AE-091184

CAPACITIES

Engine crankcase	
– with filter change	11.5 liters (3.0 U.S. gal.)
Front wheel drive	
– Front axle housing	7.0 liters (1.85 U.S. gal.)
– Wheel hub housings, each	0.75 liters (0.2 U.S. gal.)

INSPEK-L71010BE-091184

TORQUES FOR HARDWARE

Steel disk to front wheel hub	300 Nm (220 ft-lb)
Steel disk to front wheel rim	250 Nm (185 ft-lb)
On tractors with flanged rear axle	
– Rear wheels to rear axle	400 Nm (300 ft-lb)
– Steel disk to rear wheel rim	250 Nm (180 ft-lb)
On tractors with rack-and-pinion axle	
– Rear wheel rim to wheel hub	400 Nm (300 ft-lb)
– Pinion shaft – wheel sleeve to wheel hub	215 Nm (160 ft-lb)
– Sleeve attaching screws to wheel hub	400 Nm (300 ft-lb)

RADER-LA78005AE-091184

Cab rubber mounting blocks	
– Cap screws and hex. nuts	200 Nm (145 ft-lb)
– Hydraulic hitch	
– Hex. socket screws	160 Nm (120 ft-lb)
– Cap screws	230 Nm (170 ft-lb)
– Hex. nuts	335 Nm (245 ft-lb)

INSPEK-LA71010CE-091184

PREDelivery INSPECTION

The John Deere delivery receipt, when properly filled out and signed by the dealer and customer, verifies that the predelivery and delivery services were satisfactorily performed. When delivering this tractor, give the customer his copy of the delivery receipt and the operator's manual. Explain their purpose to him.

To promote complete customer satisfaction, a predelivery inspection including mending of possible shipping damage and giving the finishing touches to the tractor is of prime importance to the dealer.

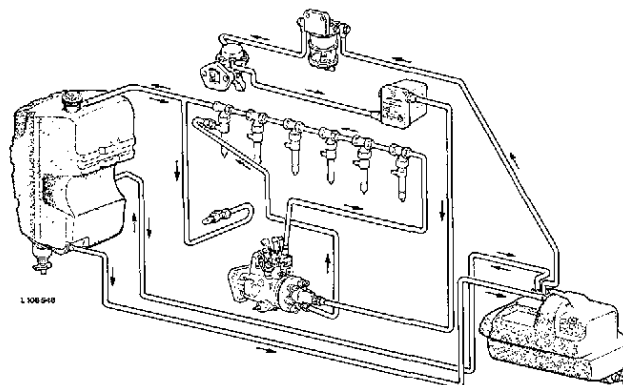
After the first 100 operating hours an inspection should be performed by the dealer to make sure that the tractor is in proper operating condition.

The predelivery and after-sales inspection check lists in the operator's manual will be completed by the dealer when the inspections are being performed. He will then forward them to the sales branch service department.

INSPEK-LA71010DE-091184

CHECKING FUEL LINES FOR LEAKS

Refer to Technical Manual "Engines" in the event of malfunctions.



L108548-LA71010AE-091184

EXAMINING ENGINE FOR LEAKS

Refer to Technical Manual "Engines" in the event of malfunctions.

INSPEK-LA71010EE-091184